

Potash Experience

Capital and Operating Cost Study	Argentina
Solution Mining - Prefeasibility Study	Argentina
Access Monorail	Canada
Belt Conveyor Modifications	Canada
Brine Pond Expansion	Canada
Building Consolidation Concept Study	Canada
Rotary Dryer - Burner and Firebox Replacement	Canada
Capital Cost Study/Estimate of Plant/Building Expansion	Canada
Compaction Scrubber	Canada
Compaction Heater Addition and Feeder Modifications	Canada
Concrete Foundations - 100,000 Ton Storage Building	Canada
Concentrator Expansion	Canada
Design of Power and Control Circuits, Lighting, Cable Trays, and Heat Tracing	Canada
Detailed Design of Crystallizer Addition and Product Dryer Addition	Canada
Due Diligence	Canada
Dust Collection Upgrades and HVAC and Emission Control Studies	Canada
Project Services - Equipment Estimate and Drawing Coordination	Canada
Ergonomic Design of Equipment Canopy	Canada
Granulation Circuit Upgrades	Canada
Headframe and Hoist House Facility	Canada
Hoist Drive Building	Canada
Leach Upgrade	Canada
Loadout Building	Canada
Maintenance Freight Elevator	Canada

Potash Experience Cont'd

Material Handling - Design and Drawings	Canada
Megatex Screens and Dust Collection	Canada
METSIM Model Process Flowsheets	Canada
Plant Restoration and Plant Expansion	Canada
Plant Decommissioning Plan/Estimate	Canada
Production Shaft - Bottom Tower Steel/Fabrication Drawings	Canada
Production Skip Inspection and Structural Evaluation	Canada
Railway Spur and Loadout	Canada
Rehabilitation of Shaft Steel, Shaft Lining and Shaft Service Station	Canada
Salt Drying Addition	Canada
Shaft Bottom Steel - Fabrication Details	Canada
Shaft Inspection, Mapping and Evaluation	Canada
Skip Inspection	Canada
Slurry Loadout Building	Canada
Structural Inspection Reports	Canada
Tailings Management	Canada
Testing Salt/Insoluble Separation of Slime Tailings	Canada
Thickener, Pumphouse and New Warehouse Building	Canada
Underground Storage Bin, Maintenance Crane, Loading Pocket	Canada
Underground Bin Service Walkway	Canada
Feasibility - Study/Estimate and Decommissioning	Canada/Thailand
Compaction Expansion	England
Design of Structural Steel and Concrete	Mexico
Pneumatic Conveyance and Dust Collection	Mexico
Structural Analysis including Earthquake Force Prediction	Mexico



Potash Experience Cont'd

Conceptual Layout of Surface Tailings Storage Facility	Thailand
Mine Shafts, Conveyances, Ventilation, and Dewatering Design	Thailand
Drag Conveyor Fabrication Drawings	United States
Granular/Capsule Potash Pilot Plant Study	United States
Solution Mining– Preliminary Study	United States
Mill and Mine Ventilation Study	United States/Canada
Process Piping System Design	United States/Canada